

Accordingly, the problem addressed by the present invention was to provide new preparations based on alk(en)yl oligoglycosides which would be distinguished by improved dermatological compatibility, particularly ophthalmic mucous membrane compatibility, and more favorable foaming kinetics.

Description of the Invention

The present invention relates to cosmetic and/or pharmaceutical preparations containing

- (a) alkyl and/or alkenyl oligoglycosides and
- (b) dicarboxylic acid monoesters and/or salts thereof.

It has surprisingly been found that the preparations according to the invention are distinguished by particular dermatological and ophthalmic mucous membrane compatibility and show good foaming behavior and high foam stability in hard water, even with high levels of fat. It has also been found that the mixtures are particularly easy to thicken by addition of fatty alcohols, significantly improve the substantivity of cationic polymers, allow the stable incorporation of even relatively large quantities of silicones and increase the photostability of UV protection factors.

Alkyl and/or alkenyl oligoglycosides

Alkyl and alkenyl oligoglycosides are known nonionic surfactants which correspond to formula (I):



where R¹ is an alkyl and/or alkenyl group containing 4 to 22 carbon atoms,
G is a sugar unit containing 5 or 6 carbon atoms and p is a number of 1 to

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Cosmetic and/or Pharmaceutical Preparations Containing Dicarboxylic Acid Monoesters

Field of the Invention

This invention relates generally to cosmetics and more particularly to preparations containing certain sugar surfactants in combination with dicarboxylic acid monoesters and to the use of the mixtures for the
5 production of certain surface-active compositions.

Prior Art

Alkyl oligoglycosides are surfactants which, put simply, combine the foaming power of anionic surfactants with the dermatological compatibility
10 of nonionic surfactants. By virtue of these two properties and their compatibility with virtually all other cosmetic ingredients, glycosides are now firmly established in the field of manual dishwashing detergents and particularly cosmetics. Nevertheless, alkyl oligoglucosides still have
15 deficiencies. Thus, although the basic foam is adequate, foam stability is significantly poorer than that of alkyl ether sulfates. In addition, a further improvement in compatibility with ophthalmic mucous membrane would be advantageous.

Reference is made in this connection to European patent **EP 0258814 B1** (Auschem) which describes esters of alkyl oligoglucosides
20 with hydroxycarboxylic acids, for example citric acid or tartaric acid, and their use in cosmetics. Although these substances - which have a covalent bond between one of the carboxylic acid groups of the hydroxy acids and the primary hydroxyl group of the glycosides - are known to be mild, they do have weaknesses in their compatibility with ophthalmic mucous
25 membrane. In addition, their foam stability in hard water is unsatisfactory, especially in the presence of sebum.

10. They may be obtained by the relevant methods of preparative organic chemistry. **EP-A1 0 301 298** and **WO 90/03977** are cited here as representative of the literature abundantly available on the subject.

The alkyl and/or alkenyl oligoglycosides may be derived from
5 aldoses or ketoses containing 5 or 6 carbon atoms, preferably glucose. Accordingly, the preferred alkyl and/or alkenyl oligoglycosides are alkyl and/or alkenyl oligoglucosides. The index p in general formula (I) indicates the degree of oligomerization (DP), i.e. the distribution of mono- and oligoglycosides, and is a number of 1 to 10. Whereas p in a given
10 compound must always be an integer and, above all, may assume a value of 1 to 6, the value p for a certain alkyl oligoglycoside is an analytically determined calculated quantity which is generally a broken number. Alkyl and/or alkenyl oligoglycosides having an average degree of oligomerization p of 1.1 to 3.0 are preferably used. Alkyl and/or alkenyl oligoglycosides
15 having a degree of oligomerization of less than 1.7 and, more particularly, between 1.2 and 1.4 are preferred from the applicational perspective.

The alkyl or alkenyl group R^1 may be derived from primary alcohols containing 4 to 11 and preferably 8 to 10 carbon atoms. Typical examples are butanol, caproic alcohol, caprylic alcohol, capric alcohol and undecyl
20 alcohol and the technical mixtures thereof obtained, for example, in the hydrogenation of technical fatty acid methyl esters or in the hydrogenation of aldehydes from Roelen's oxosynthesis. Alkyl oligoglucosides having a chain length of C_8 to C_{10} (DP = 1 to 3), which are obtained as first runnings in the separation of technical C_{8-18} coconut oil fatty alcohol by distillation
25 and which may contain less than 6% by weight of C_{12} alcohol as an impurity, and also alkyl oligoglucosides based on technical $C_{9/11}$ oxoalcohols (DP = 1 to 3) are preferred. In addition, the alkyl or alkenyl group R^1 may also be derived from primary alcohols containing 12 to 22 and preferably 12 to 14 carbon atoms. Typical examples are lauryl alcohol, myristyl alcohol,
30 cetyl alcohol, palmitoleyl alcohol, stearyl alcohol, isostearyl alcohol, oleyl

alcohol, elaidyl alcohol, petroselinyl alcohol, arachyl alcohol, gadoleyl alcohol, behenyl alcohol, erucyl alcohol, brassidyl alcohol and technical mixtures thereof which may be obtained as described above. Alkyl oligoglucosides based on hydrogenated C_{12/14} coconut oil fatty alcohol
5 having a DP of 1 to 3 are preferred.

Dicarboxylic acid monoesters

Dicarboxylic acid monoesters are known nonionic surfactants which are available on an industrial scale. The substances which form
10 component (b) are preferably esters of dicarboxylic acids containing 1 to 12 and more particularly 4 to 6 carbon atoms, especially esters of dicarboxylic acids selected from the group consisting of oxalic acid, malonic acid, succinic acid, maleic acid, fumaric acid, glutaric acid, adipic acid, sorbic acid, pimelic acid, azelaic acid, sebacic acid and dodecanedioic acid. The
15 monoesters may be present in the acid form or as monosalts, for example as alkali metal, alkaline earth metal, ammonium, alkyl ammonium, alkanol-ammonium and/or glucammonium salts. The monoesters are also preferably derived from fatty alcohols containing 6 to 22 carbon atoms. Accordingly, typical examples are dicarboxylic acid monoesters based on
20 caproic alcohol, caprylic alcohol, 2-ethylhexyl alcohol, capric alcohol, lauryl alcohol, isotridecyl alcohol, myristyl alcohol, cetyl alcohol, palmitoleyl alcohol, stearyl alcohol, isostearyl alcohol, oleyl alcohol, elaidyl alcohol, petroselinyl alcohol, linolyl alcohol, linolenyl alcohol, elaeostearyl alcohol, arachyl alcohol, gadoleyl alcohol, behenyl alcohol, erucyl alcohol and
25 brassidyl alcohol and technical mixtures thereof. Dicarboxylic acid monoesters based on technical coconut fatty alcohols are preferably used. However, oxoalcohols, such as Neodols (Shell), may also be used. In addition, preparations containing as component (b) esters of dicarboxylic acids with fatty alcohols of which the alk(en)yl group corresponds to that of
30 the alk(en)yl oligoglycosides are particularly preferred. Monoesters and/or

diesters of adipic acid with C₁₂₋₁₈ fatty alcohols have also proved to be particularly advantageous in terms of foaming behavior and compatibility. Finally, the preparations may contain the alkyl and/or alkenyl oligoglycosides and dicarboxylic acid monoesters in a ratio by weight of 1:99 to 99:1, preferably 5:95 to 95:5, more preferably 10:90 to 90:10, most preferably 25:75 to 75:25 and, in one most particularly preferred embodiment, 40:60 to 60:40. The preparations are generally present in the form of aqueous solutions or pastes which have a solids content (corresponding to the active substance content or to the nonaqueous component) of 5 to 50, preferably 10 to 35 and more particularly 15 to 25% by weight.

Commercial Applications

The mixtures according to the invention of (a) alkyl and/or alkenyl oligoglycosides and (b) dicarboxylic acid monoesters are distinguished by particular dermatological and ophthalmic mucous membrane compatibility and show good foaming behavior and high foam stability in hard water, even with high levels of fat. Accordingly, the present invention also relates to their use for the production of cosmetic and/or pharmaceutical preparations in which they may be present in quantities of 0.1 to 50% by weight, preferably 1 to 30% by weight and more particularly 2 to 15% by weight.

Cosmetic and/or pharmaceutical preparations

The surfactant mixtures according to the invention may be used for the production of cosmetic and/or pharmaceutical preparations, for example hair shampoos, hair lotions, foam baths, shower baths, creams, gels, lotions, alcoholic and aqueous/alcoholic solutions, emulsions, wax/fat compounds, stick preparations, powders or ointments. These preparations may also contain mild surfactants, oil components, emulsifiers, superfatting

agents, pearlizing waxes, consistency factors, thickeners, polymers, silicone compounds, fats, waxes, lecithins, phospholipids, stabilizers, biogenic agents, deodorizers, antiperspirants, antidandruff agents, film formers, swelling agents, UV protection factors, antioxidants, hydrotropes, 5 preservatives, insect repellents, self-tanning agents, tyrosine inhibitors (depigmenting agents), solubilizers, perfume oils, dyes and the like as further auxiliaries and additives.

Typical examples of suitable mild, i.e. particularly dermatologically compatible, **surfactants** are fatty alcohol polyglycol ether sulfates, 10 monoglyceride sulfates, mono- and/or dialkyl sulfosuccinates, fatty acid isethionates, fatty acid sarcosinates, fatty acid taurides, fatty acid glutamates, α -olefin sulfonates, ether carboxylic acids, fatty acid glucamides, alkylamidobetaines and/or protein fatty acid condensates, preferably based on wheat proteins.

15 Suitable **oil components** are, for example, Guerbet alcohols based on fatty alcohols containing 6 to 18 and preferably 8 to 10 carbon atoms, esters of linear C₆₋₂₂ fatty acids with linear C₆₋₂₂ fatty alcohols, esters of branched C₆₋₁₃ carboxylic acids with linear C₆₋₂₂ fatty alcohols such as, for example, myristyl myristate, myristyl palmitate, myristyl stearate, myristyl 20 isostearate, myristyl oleate, myristyl behenate, myristyl erucate, cetyl myristate, cetyl palmitate, cetyl stearate, cetyl isostearate, cetyl oleate, cetyl behenate, cetyl erucate, stearyl myristate, stearyl palmitate, stearyl stearate, stearyl isostearate, stearyl oleate, stearyl behenate, stearyl erucate, isostearyl myristate, isostearyl palmitate, isostearyl stearate, 25 isostearyl isostearate, isostearyl oleate, isostearyl behenate, isostearyl oleate, oleyl myristate, oleyl palmitate, oleyl stearate, oleyl isostearate, oleyl oleate, oleyl behenate, oleyl erucate, behenyl myristate, behenyl palmitate, behenyl stearate, behenyl isostearate, behenyl oleate, behenyl behenate, behenyl erucate, erucyl myristate, erucyl palmitate, erucyl 30 stearate, erucyl isostearate, erucyl oleate, erucyl behenate and erucyl

erucate. Also suitable are esters of linear C₆₋₂₂ fatty acids with branched alcohols, more particularly 2-ethyl hexanol, esters of hydroxycarboxylic acids with linear or branched C₆₋₂₂ fatty alcohols, more especially Dioctyl Malate, esters of linear and/or branched fatty acids with polyhydric alcohols (for example propylene glycol, dimer diol or trimer triol) and/or Guerbet alcohols, triglycerides based on C₆₋₁₀ fatty acids, liquid mono-/di-/triglyceride mixtures based on C₆₋₁₈ fatty acids, esters of C₆₋₂₂ fatty alcohols and/or Guerbet alcohols with aromatic carboxylic acids, more particularly benzoic acid, esters of C₂₋₁₂ dicarboxylic acids with linear or branched alcohols containing 1 to 22 carbon atoms or polyols containing 2 to 10 carbon atoms and 2 to 6 hydroxyl groups, vegetable oils, branched primary alcohols, substituted cyclohexanes, linear and branched C₆₋₂₂ fatty alcohol carbonates, Guerbet carbonates, esters of benzoic acid with linear and/or branched C₆₋₂₂ alcohols (for example Finsolv® TN), linear or branched, symmetrical or nonsymmetrical dialkyl ethers containing 6 to 22 carbon atoms per alkyl group, ring opening products of epoxidized fatty acid esters with polyols, silicone oils and/or aliphatic or naphthenic hydrocarbons, for example squalane, squalene or dialkyl cyclohexanes.

Suitable **emulsifiers** are, for example, nonionic surfactants from at least one of the following groups:

- products of the addition of 2 to 30 moles of ethylene oxide and/or 0 to 5 moles of propylene oxide onto linear C₈₋₂₂ fatty alcohols, C₁₂₋₂₂ fatty acids, alkyl phenols containing 8 to 15 carbon atoms in the alkyl group and alkylamines containing 8 to 22 carbon atoms in the alkyl group;
- products of the addition of 1 to 15 moles of ethylene oxide onto castor oil and/or hydrogenated castor oil;
- products of the addition of 15 to 60 moles of ethylene oxide onto castor oil and/or hydrogenated castor oil;

- partial esters of glycerol and/or sorbitan with unsaturated, linear or saturated, branched fatty acids containing 12 to 22 carbon atoms and/or hydroxycarboxylic acids containing 3 to 18 carbon atoms and addition products thereof with 1 to 30 moles of ethylene oxide;
- 5 • partial esters of polyglycerol (average degree of self-condensation 2 to 8), polyethylene glycol (molecular weight 400 to 5,000), trimethylolpropane, pentaerythritol, sugar alcohols (for example sorbitol), alkyl glucosides (for example methyl glucoside, butyl glucoside, lauryl glucoside) and polyglucosides (for example
- 10 cellulose) with saturated and/or unsaturated, linear or branched fatty acids containing 12 to 22 carbon atoms and/or hydroxycarboxylic acids containing 3 to 18 carbon atoms and addition products thereof with 1 to 30 moles of ethylene oxide;
- mixed esters of pentaerythritol, fatty acids, citric acid and fatty
- 15 alcohol according to **DE 11 65 574 PS** and/or mixed esters of fatty acids containing 6 to 22 carbon atoms, methyl glucose and polyols, preferably glycerol or polyglycerol,
- mono-, di- and trialkyl phosphates and mono-, di- and/or tri-PEG-alkyl phosphates and salts thereof,
- 20 • wool wax alcohols,
- polysiloxane/polyalkyl/polyether copolymers and corresponding derivatives,
- polyalkylene glycols and
- glycerol carbonate.

25

The **addition products of ethylene oxide and/or propylene oxide** with fatty alcohols, fatty acids, alkylphenols or with castor oil are known commercially available products. They are homolog mixtures of which the average degree of alkoxylation corresponds to the ratio between the

30 quantities of ethylene oxide and/or propylene oxide and substrate with

which the addition reaction is carried out. C_{12/18} fatty acid monoesters and diesters of adducts of ethylene oxide with glycerol are known as refatting agents for cosmetic formulations from **DE 2024051 PS**.

Typical examples of suitable **partial glycerides** are hydroxystearic
5 acid monoglyceride, hydroxystearic acid diglyceride, isostearic acid
monoglyceride, isostearic acid diglyceride, oleic acid monoglyceride, oleic
acid diglyceride, ricinoleic acid monoglyceride, ricinoleic acid diglyceride,
linoleic acid monoglyceride, linoleic acid diglyceride, linolenic acid
monoglyceride, linolenic acid diglyceride, erucic acid monoglyceride, erucic
10 acid diglyceride, tartaric acid monoglyceride, tartaric acid diglyceride, citric
acid monoglyceride, citric acid diglyceride, malic acid monoglyceride, malic
acid diglyceride and technical mixtures thereof which may still contain small
quantities of triglyceride from the production process. Addition products of
1 to 30 and preferably 5 to 10 moles of ethylene oxide with the partial
15 glycerides mentioned are also suitable.

Suitable **sorbitan esters** are sorbitan monoisostearate, sorbitan
sesquiisostearate, sorbitan diisostearate, sorbitan triisostearate, sorbitan
monooleate, sorbitan sesquioleate, sorbitan dioleate, sorbitan trioleate,
sorbitan monoerucate, sorbitan sesquierucate, sorbitan dierucate, sorbitan
20 trierucate, sorbitan monoricinoleate, sorbitan sesquiricinoleate, sorbitan
diricinoleate, sorbitan triricinoleate, sorbitan monohydroxystearate, sorbitan
sesquihydroxystearate, sorbitan dihydroxystearate, sorbitan trihydroxy-
stearate, sorbitan monotartrate, sorbitan sesquitartrate, sorbitan ditartrate,
sorbitan tritartrate, sorbitan monocitrate, sorbitan sesquicitrate, sorbitan
25 dicitrate, sorbitan tricitrate, sorbitan monomaleate, sorbitan sesquimaleate,
sorbitan dimaleate, sorbitan trimaleate and technical mixtures thereof.
Addition products of 1 to 30 and preferably 5 to 10 moles of ethylene oxide
with the sorbitan esters mentioned are also suitable.

Typical examples of suitable **polyglycerol esters** are Polyglyceryl-2
30 Dipolyhydroxystearate (Dehymuls® PGPH), Polyglycerin-3-Diisostearate

(Lameform® TGI), Polyglyceryl-4 Isostearate (Isolan® GI 34), Polyglyceryl-3 Oleate, Diisostearoyl Polyglyceryl-3 Diisostearate (Isolan® PDI), Polyglyceryl-3 Methylglucose Distearate (Tego Care® 450), Polyglyceryl-3 Beeswax (Cera Bellina®), Polyglyceryl-4 Caprate (Polyglycerol Caprate T2010/90), Polyglyceryl-3 Cetyl Ether (Chimexane® NL), Polyglyceryl-3 Distearate (Cremophor® GS 32) and Polyglyceryl Polyricinoleate (Admul® WOL 1403), Polyglyceryl Dimerate Isostearate and mixtures thereof.

Examples of other suitable **polyol esters** are the mono-, di- and triesters of trimethylol propane or pentaerythritol with lauric acid, cocofatty acid, tallow fatty acid, palmitic acid, stearic acid, oleic acid, behenic acid and the like optionally reacted with 1 to 30 moles of ethylene oxide.

Zwitterionic surfactants may also be used as emulsifiers. Zwitterionic surfactants are surface-active compounds which contain at least one quaternary ammonium group and at least one carboxylate and one sulfonate group in the molecule. Particularly suitable zwitterionic surfactants are the so-called betaines, such as the N-alkyl-N,N-dimethyl ammonium glycinate, for example cocoalkyl dimethyl ammonium glycinate, N-acylaminopropyl-N,N-dimethyl ammonium glycinate, for example cocoacylaminopropyl dimethyl ammonium glycinate, and 2-alkyl-3-carboxymethyl-3-hydroxyethyl imidazolines containing 8 to 18 carbon atoms in the alkyl or acyl group and cocoacylaminoethyl hydroxyethyl carboxymethyl glycinate. The fatty acid amide derivative known by the CTFA name of *Cocamidopropyl Betaine* is particularly preferred. Other suitable emulsifiers are ampholytic surfactants. Ampholytic surfactants are surface-active compounds which, in addition to a C_{8/18} alkyl or acyl group, contain at least one free amino group and at least one -COOH or -SO₃H group in the molecule and which are capable of forming inner salts. Examples of suitable ampholytic surfactants are N-alkyl glycines, N-alkyl propionic acids, N-alkylaminobutyric acids, N-alkyliminodipropionic acids, N-hydroxyethyl-N-alkylamidopropyl glycines, N-alkyl taurines, N-alkyl

sarcosines, 2-alkylaminopropionic acids and alkylaminoacetic acids containing around 8 to 18 carbon atoms in the alkyl group. Particularly preferred ampholytic surfactants are N-cocoalkylaminopropionate, cocoacylaminoethyl aminopropionate and C_{12/18} acyl sarcosine.

5 Finally, other suitable emulsifiers are **cationic surfactants**, those of the esterquat type, preferably methyl-quaternized difatty acid triethanolamine ester salts, being particularly preferred.

 The **superfatting agents** used may be such substances as, for example, lanolin and lecithin and polyethoxylated or acylated lanolin and
10 lecithin derivatives, polyol fatty acid esters, monoglycerides and fatty acid alkanolamides, the latter also serving as foam stabilizers.

 Suitable **pearlizing waxes** are, for example, alkylene glycol esters, particularly ethylene glycol distearate; fatty acid alkanolamides, especially cocofatty acid diethanolamide; partial glycerides, especially stearic acid
15 monoglyceride; esters of polybasic, optionally hydroxysubstituted carboxylic acids with fatty alcohols containing 6 to 22 carbon atoms, especially long-chain esters of tartaric acid; fatty compounds, for example fatty alcohols, fatty ketones, fatty aldehydes, fatty ethers and fatty carbonates which contain a total of at least 24 carbon atoms, especially
20 laurone and distearyl ether; fatty acids, such as stearic acid, hydroxystearic acid or behenic acid, ring opening products of olefin epoxides containing 12 to 22 carbon atoms with fatty alcohols containing 12 to 22 carbon atoms and/or polyols containing 2 to 15 carbon atoms and 2 to 10 hydroxyl groups; and mixtures thereof.

25 The **consistency factors** used are mainly fatty alcohols or hydroxyfatty alcohols containing 12 to 22 and preferably 16 to 18 carbon atoms and also partial glycerides, fatty acids or hydroxyfatty acids. A combination of these substances with alkyl oligoglucosides and/or fatty acid N-methyl glucamides of the same chain length and/or polyglycerol poly-12-
30 hydroxystearates is preferably used.

Suitable **thickeners** are, for example, Aerosil types (hydrophilic silicas), polysaccharides, more particularly xanthan gum, guar gum, agar, alginates and tyloses, carboxymethyl cellulose and hydroxyethyl cellulose, relatively high molecular weight polyethylene glycol monoesters and diesters of fatty acids, polyacrylates (for example Carbopols® [Goodrich] or Synthalens® [Sigma]), polyacrylamides, polyvinyl alcohol and polyvinyl pyrrolidone, surfactants such as, for example, ethoxylated fatty acid glycerides, esters of fatty acids with polyols such as, for example, pentaerythritol or trimethylol propane, narrow-range fatty alcohol ethoxylates or alkyl oligoglucosides and electrolytes, such as sodium chloride and ammonium chloride.

Suitable **cationic polymers** are, for example, cationic cellulose derivatives such as, for example, the quaternized hydroxyethyl cellulose obtainable from Amerchol under the name of Polymer JR 400®, cationic starch, copolymers of diallyl ammonium salts and acrylamides, quaternized vinyl pyrrolidone/vinyl imidazole polymers such as, for example, Luviquat® (BASF), condensation products of polyglycols and amines, quaternized collagen polypeptides such as, for example, Lauryldimonium Hydroxypropyl Hydrolyzed Collagen (Lamequat® L, Grünau), quaternized wheat polypeptides, polyethyleneimine, cationic silicone polymers such as, for example, Amodimethicone, copolymers of adipic acid and dimethylamino-hydroxypropyl diethylenetriamine (Cartaretine®, Sandoz), copolymers of acrylic acid with dimethyl diallyl ammonium chloride (Merquat® 550, Chemviron), polyaminopolyamides as described, for example, in **FR 2 252 840 A** and crosslinked water-soluble polymers thereof, cationic chitin derivatives such as, for example, quaternized chitosan, optionally in micro-crystalline distribution, condensation products of dihaloalkyls, for example dibromobutane, with bis-dialkylamines, for example bis-dimethylamino-1,3-propane, cationic guar gum such as, for example, Jaguar®CBS, Jaguar®C-17, Jaguar®C-16 of Celanese, quaternized ammonium salt

polymers such as, for example, Mirapol® A-15, Mirapol® AD-1, Mirapol® AZ-1 of Miranol.

Suitable **anionic, zwitterionic, amphoteric and nonionic polymers** are, for example, vinyl acetate/crotonic acid copolymers, vinyl pyrrolidone/vinyl acrylate copolymers, vinyl acetate/butyl maleate/isobornyl acrylate copolymers, methyl vinylether/maleic anhydride copolymers and esters thereof, uncrosslinked and polyol-crosslinked polyacrylic acids, acrylamidopropyl trimethylammonium chloride/acrylate copolymers, octylacrylamide/methyl methacrylate/tert.-butylaminoethyl methacrylate/2-hydroxypropyl methacrylate copolymers, polyvinyl pyrrolidone, vinyl pyrrolidone/vinyl acetate copolymers, vinyl pyrrolidone/dimethylaminoethyl methacrylate/vinyl caprolactam terpolymers and optionally derivatized cellulose ethers and silicones.

Suitable **silicone compounds** are, for example, dimethyl polysiloxanes, methylphenyl polysiloxanes, cyclic silicones and amino-, fatty acid-, alcohol-, polyether-, epoxy-, fluorine-, glycoside- and/or alkyl-modified silicone compounds which may be both liquid and resin-like at room temperature. Other suitable silicone compounds are simethicones which are mixtures of dimethicones with an average chain length of 200 to 300 dimethylsiloxane units and hydrogenated silicates. A detailed overview of suitable volatile silicones can be found in Todd et al. in **Cosm. Toil. 91, 27 (1976)**.

Typical examples of **fats** are glycerides while suitable **waxes** are inter alia natural waxes such as, for example, candelilla wax, carnauba wax, Japan wax, espartograss wax, cork wax, guaruma wax, rice oil wax, sugar cane wax, ouricury wax, montan wax, beeswax, shellac wax, spermaceti, lanolin (wool wax), uropygial fat, ceresine, ozocerite (earth wax), petrolatum, paraffin waxes, microwaxes; chemically modified waxes (hard waxes) such as, for example, montan ester waxes, sasol waxes, hydrogenated jojoba waxes and synthetic waxes such as, for example,

polyalkylene waxes and polyethylene glycol waxes. Besides fats, fat-like substances, such as **lecithins** and **phospholipids**, are suitable additives. Lecithins are known among experts as glycerophospholipids which are formed from fatty acids, glycerol, phosphoric acid and choline by esterification. Accordingly, lecithins are also frequently referred to by experts as phosphatidyl cholines (PCs). Examples of natural lecithins are the kephalins which are also known as phosphatidic acids and which are derivatives of 1,2-diacyl-sn-glycerol-3-phosphoric acids. By contrast, phospholipids are generally understood to be mono- and preferably diesters of phosphoric acid with glycerol (glycerophosphates) which are normally classed as fats. Sphingosines and sphingolipids are also suitable.

Metal salts of fatty acids such as, for example, magnesium, aluminium and/or zinc stearate or ricinoleate may be used as **stabilizers**.

In the context of the invention, **biogenic agents** are, for example, tocopherol, tocopherol acetate, tocopherol palmitate, ascorbic acid, deoxyribonucleic acid, retinol, bisabolol, allantoin, phytantriol, panthenol, AHA acids, amino acids, ceramides, pseudoceramides, essential oils, plant extracts and vitamin complexes.

Cosmetic **deodorants** counteract, mask or eliminate body odors. Body odors are formed through the action of skin bacteria on apocrine perspiration which results in the formation of unpleasant-smelling degradation products. Accordingly, deodorants contain active principles which act as germ inhibitors, enzyme inhibitors, odor absorbers or odor maskers.

Basically, suitable **germ inhibitors** are any substances which act against gram-positive bacteria such as, for example, 4-hydroxybenzoic acid and salts and esters thereof, N-(4-chlorophenyl)-N'-(3,4-dichlorophenyl)-urea, 2,4,4'-trichloro-2'-hydroxydiphenylether (triclosan), 4-chloro-3,5-dimethylphenol, 2,2'-methylene-bis-(6-bromo-4-chlorophenol), 3-methyl-4-(1-methylethyl)-phenol, 2-benzyl-4-chlorophenol, 3-(4-chloro-

phenoxy)-propane-1,2-diol, 3-iodo-2-propinyl butyl carbamate, chlorhexidine, 3,4,4'-trichlorocarbanilide (TTC), antibacterial perfumes, thymol, thyme oil, eugenol, nettle oil, menthol, mint oil, farnesol, phenoxyethanol, glycerol monolaurate (GML), diglycerol monocaprates (DMC), salicylic acid-

5 N-alkylamides such as, for example, salicylic acid-n-octyl amide or salicylic acid-n-decyl amide.

Suitable **enzyme inhibitors** are, for example, esterase inhibitors. Esterase inhibitors are preferably trialkyl citrates, such as trimethyl citrate, tripropyl citrate, triisopropyl citrate, tributyl citrate and, in particular, triethyl

10 citrate (Hydagen® CAT, Henkel KGaA, Düsseldorf, FRG). Esterase inhibitors inhibit enzyme activity and thus reduce odor formation. Other esterase inhibitors are sterol sulfates or phosphates such as, for example, lanosterol, cholesterol, campesterol, stigmasterol and sitosterol sulfate or phosphate, dicarboxylic acids and esters thereof, for example glutaric acid,

15 glutaric acid monoethyl ester, glutaric acid diethyl ester, adipic acid, adipic acid monoethyl ester, adipic acid diethyl ester, malonic acid and malonic acid diethyl ester, hydroxycarboxylic acids and esters thereof, for example citric acid, malic acid, tartaric acid or tartaric acid diethyl ester, and zinc glycinate.

20 Suitable **odor absorbers** are substances which are capable of absorbing and largely retaining the odor-forming compounds. They reduce the partial pressure of the individual components and thus also reduce the rate at which they spread. An important requirement in this regard is that perfumes must remain unimpaired. Odor absorbers are not active against

25 bacteria. They contain, for example, a complex zinc salt of ricinoleic acid or special perfumes of largely neutral odor known to the expert as "fixateurs" such as, for example, extracts of labdanum or styrax or certain abietic acid derivatives as their principal component. Odor maskers are perfumes or perfume oils which, besides their odor-masking function,

30 impart their particular perfume note to the deodorants. Suitable perfume

oils are, for example, mixtures of natural and synthetic fragrances. Natural fragrances include the extracts of blossoms, stems and leaves, fruits, fruit peel, roots, woods, herbs and grasses, needles and branches, resins and balsams. Animal raw materials, for example civet and beaver, may also be used. Typical synthetic perfume compounds are products of the ester, ether, aldehyde, ketone, alcohol and hydrocarbon type. Examples of perfume compounds of the ester type are benzyl acetate, p-tert.butyl cyclohexylacetate, linalyl acetate, phenyl ethyl acetate, linalyl benzoate, benzyl formate, allyl cyclohexyl propionate, styrallyl propionate and benzyl salicylate. Ethers include, for example, benzyl ethyl ether while aldehydes include, for example, the linear alkanals containing 8 to 18 carbon atoms, citral, citronellal, citronellyloxyacetaldehyde, cyclamen aldehyde, hydroxy-citronellal, lilial and bourgeonal. Examples of suitable ketones are the ionones and methyl cedryl ketone. Suitable alcohols are anethol, citronellol, eugenol, isoeugenol, geraniol, linalool, phenylethyl alcohol and terpineol. The hydrocarbons mainly include the terpenes and balsams. However, it is preferred to use mixtures of different perfume compounds which, together, produce an agreeable fragrance. Other suitable perfume oils are essential oils of relatively low volatility which are mostly used as aroma components. Examples are sage oil, camomile oil, clove oil, melissa oil, mint oil, cinnamon leaf oil, lime-blossom oil, juniper berry oil, vetiver oil, olibanum oil, galbanum oil, labolanum oil and lavandin oil. The following are preferably used either individually or in the form of mixtures: bergamot oil, dihydromyrcenol, lilial, lyral, citronellol, phenylethyl alcohol, α -hexyl-cinnamaldehyde, geraniol, benzyl acetone, cyclamen aldehyde, linalool, Boisambrene Forte, Ambroxan, indole, hedione, sandelice, citrus oil, mandarin oil, orange oil, allylamyl glycolate, cyclovertal, lavandin oil, clary oil, β -damascone, geranium oil bourbon, cyclohexyl salicylate, Vertofix Coeur, Iso-E-Super, Fixolide NP, evernyl, iraldein gamma, phenylacetic acid, geranyl acetate, benzyl acetate, rose oxide, romillat, irotyl and

floramat.

Antiperspirants reduce perspiration and thus counteract underarm wetness and body odor by influencing the activity of the eccrine sweat glands. Aqueous or water-free antiperspirant formulations typically contain the following ingredients:

- astringent active principles,
- oil components,
- nonionic emulsifiers,
- 10 • co-emulsifiers,
- consistency factors,
- auxiliaries in the form of, for example, thickeners or complexing agents and/or
- nonaqueous solvents such as, for example, ethanol, propylene glycol
- 15 and/or glycerol.

Suitable astringent active principles of antiperspirants are, above all, salts of aluminium, zirconium or zinc. Suitable antihydrotic agents of this type are, for example, aluminium chloride, aluminium chlorohydrate, 20 aluminium dichlorohydrate, aluminium sesquichlorohydrate and complex compounds thereof, for example with 1,2-propylene glycol, aluminium hydroxyallantoinate, aluminium chloride tartrate, aluminium zirconium trichlorohydrate, aluminium zirconium tetrachlorohydrate, aluminium zirconium pentachlorohydrate and complex compounds thereof, for 25 example with amino acids, such as glycine. Oil-soluble and water-soluble auxiliaries typically encountered in antiperspirants may also be present in relatively small amounts. Oil-soluble auxiliaries such as these include, for example,

- 30 • inflammation-inhibiting, skin-protecting or pleasant-smelling essential

oils,

- synthetic skin-protecting agents and/or
- oil-soluble perfume oils.

5 Typical water-soluble additives are, for example, preservatives, water-soluble perfumes, pH regulators, for example buffer mixtures, water-soluble thickeners, for example water-soluble natural or synthetic polymers such as, for example, xanthan gum, hydroxyethyl cellulose, polyvinyl pyrrolidone or high molecular weight polyethylene oxides.

10 Suitable **antidandruff agents** are Octopirox® (1-hydroxy-4-methyl-6-(2,4,4-trimethylpentyl)-2-(1H)-pyridinone monoethanolamine salt), Baypival, Piroctone Olamine, Ketoconazole® (4-acetyl-1-{4-[2-(2,4-dichlorophenyl) r-2-(1H-imidazol-1-ylmethyl)-1,3-dioxylan-c-4-ylmethoxy-phenyl]-piperazine, selenium disulfide, colloidal sulfur, sulfur polyethylene
15 glycol sorbitan monooleate, sulfur ricinol polyethoxylate, sulfur tar distillate, salicylic acid (or in combination with hexachlorophene), undecylenic acid, monoethanolamide sulfosuccinate Na salt, Lamepon® UD (protein/undecylenic acid condensate), zinc pyrithione, aluminium pyrithione and magnesium pyrithione/dipyrithione magnesium sulfate.

20 Standard **film formers** are, for example, chitosan, microcrystalline chitosan, quaternized chitosan, polyvinyl pyrrolidone, vinyl pyrrolidone/vinyl acetate copolymers, polymers of the acrylic acid series, quaternary cellulose derivatives, collagen, hyaluronic acid and salts thereof and similar compounds.

25 Suitable **swelling agents** for aqueous phases are montmorillonites, clay minerals, Pemulen and alkyl-modified Carbopol types (Goodrich). Other suitable polymers and swelling agents can be found in R. Lochhead's review in **Cosm. Toil.** 108, 95 (1993).

30 Examples of **UV protection factors** include organic substances (light filters) which are liquid or crystalline at room temperature and which

are capable of absorbing ultraviolet radiation and of releasing the energy absorbed in the form of longer-wave radiation, for example heat. UV-B filters can be oil-soluble or water-soluble. The following are examples of oil-soluble substances:

5

- 3-benzylidene camphor or 3-benzylidene norcamphor and derivatives thereof, for example 3-(4-methylbenzylidene)-camphor, as described in **EP 0693471 B1**;
- 4-aminobenzoic acid derivatives, preferably 4-(dimethylamino)-benzoic acid-2-ethylhexyl ester, 4-(dimethylamino)-benzoic acid-2-octyl ester and 4-(dimethylamino)-benzoic acid amyl ester;
- esters of cinnamic acid, preferably 4-methoxycinnamic acid-2-ethylhexyl ester, 4-methoxycinnamic acid propyl ester, 4-methoxycinnamic acid isoamyl ester, 2-cyano-3,3-phenylcinnamic acid-2-ethylhexyl ester (Octocrylene);
- esters of salicylic acid, preferably salicylic acid-2-ethylhexyl ester, salicylic acid-4-isopropylbenzyl ester, salicylic acid homomenthyl ester;
- derivatives of benzophenone, preferably 2-hydroxy-4-methoxy-benzophenone, 2-hydroxy-4-methoxy-4'-methylbenzophenone, 2,2'-dihydroxy-4-methoxybenzophenone;
- esters of benzalmalonic acid, preferably 4-methoxybenzalmalonic acid di-2-ethylhexyl ester;
- triazine derivatives such as, for example, 2,4,6-trianilino-(p-carbo-2'-ethyl-1'-hexyloxy)-1,3,5-triazine and Octyl Triazone as described in **EP 0 818 450 A1** or Dioctyl Butamido Triazone (Uvasorb® HEB);
- propane-1,3-diones such as, for example, 1-(4-tert.butylphenyl)-3-(4'-methoxyphenyl)-propane-1,3-dione;
- ketotricyclo(5.2.1.0)decane derivatives, as described in **EP 0 694 521 B1**.

30

Suitable water-soluble substances are

- 2-phenylbenzimidazole-5-sulfonic acid and alkali metal, alkaline
5 earth metal, ammonium, alkylammonium, alkanolammonium and
glucammonium salts thereof;
- sulfonic acid derivatives of benzophenones, preferably 2-hydroxy-4-
methoxybenzophenone-5-sulfonic acid and salts thereof;
- sulfonic acid derivatives of 3-benzylidene camphor such as, for
10 example, 4-(2-oxo-3-bornylidenemethyl)-benzene sulfonic acid and
2-methyl-5-(2-oxo-3-bornylidene)-sulfonic acid and salts thereof.

Typical UV-A filters are, in particular, derivatives of benzoyl methane
such as, for example 1-(4'-tert.butylphenyl)-3-(4'-methoxyphenyl)-propane-
15 1,3-dione, 4-tert-butyl-4'-methoxydibenzoylmethane (Parsol 1789), 1-
phenyl-3-(4'-isopropylphenyl)-propane-1,3-dione and the enamine
compounds described in **DE 19712033 A1** (BASF). The UV-A and UV-B
filters may of course also be used in the form of mixtures. Besides the
soluble substances mentioned, insoluble pigments, i.e. finely dispersed
20 metal oxides or salts, may also be used for this purpose. Examples of
suitable metal oxides are, in particular, zinc oxide and titanium dioxide and
also oxides of iron, zirconium, silicon, manganese, aluminium and cerium
and mixtures thereof. Silicates (talcum), barium sulfate and zinc stearate
may be used as salts. The oxides and salts are used in the form of the
25 pigments for skin-care and skin-protecting emulsions and decorative
cosmetics. The particles should have an average diameter of less than
100 nm, preferably from 5 to 50 nm and more preferably from 15 to 30 nm.
They may be spherical in shape although ellipsoidal particles or other non-
spherical particles may also be used. The pigments may also be surface-
30 treated, i.e. hydrophilicized or hydrophobicized. Typical examples are

coated titanium dioxides such as, for example, Ttitandioxid T 805 (Degussa) or Eusolex® T2000 (Merck). Suitable hydrophobic coating materials are, above all, silicones and especially trialkoxyoctyl silanes or simethicones. So-called micro- or nanopigments are preferably used in sun protection products. Micronized zinc oxide is preferably used. Other suitable UV filters can be found in P. Finkel's review in **SÖFW-Journal** 122, 543 (1996).

Besides the two above-mentioned groups of primary protection factors, secondary protection factors of the **antioxidant** type may also be used. Secondary sun protection factors of the antioxidant type interrupt the photochemical reaction chain which is initiated when UV rays penetrate into the skin. Typical examples of suitable antioxidants are amino acids (for example glycine, histidine, tyrosine, tryptophane) and derivatives thereof, imidazoles (for example urocanic acid) and derivatives thereof, peptides, such as D,L-carnosine, D-carnosine, L-carnosine and derivatives thereof (for example anserine), carotinoids, carotenes (for example α -carotene, β -carotene, lycopene) and derivatives thereof, chlorogenic acid and derivatives thereof, liponic acid and derivatives thereof (for example dihydroliponic acid), aurothioglucose, propylthiouracil and other thiols (for example thioredoxine, glutathione, cysteine, cystine, cystamine and glycosyl, N-acetyl, methyl, ethyl, propyl, amyl, butyl and lauryl, palmitoyl, oleyl, γ -linoleyl, cholesteryl and glyceryl esters thereof) and their salts, dilaurylthiodipropionate, distearylthiodipropionate, thiodipropionic acid and derivatives thereof (esters, ethers, peptides, lipids, nucleotides, nucleosides and salts) and sulfoximine compounds (for example butionine sulfoximines, homocysteine sulfoximine, butionine sulfones, penta-, hexa- and hepta-thionine sulfoximine) in very small compatible dosages (for example pmole to μ mole/kg), also (metal) chelators (for example α -hydroxyfatty acids, palmitic acid, phytic acid, lactoferrine), α -hydroxy acids (for example citric acid, lactic acid, malic acid), humic acid, bile acid, bile

extracts, bilirubin, biliverdin, EDTA, EGTA and derivatives thereof, unsaturated fatty acids and derivatives thereof (for example γ -linolenic acid, linoleic acid, oleic acid), folic acid and derivatives thereof, ubiquinone and ubiquinol and derivatives thereof, vitamin C and derivatives thereof (for
5 example ascorbyl palmitate, Mg ascorbyl phosphate, ascorbyl acetate), tocopherols and derivatives (for example vitamin E acetate), vitamin A and derivatives (vitamin A palmitate) and coniferyl benzoate of benzoin resin, rutinic acid and derivatives thereof, α -glycosyl rutin, ferulic acid, furfurylidene glucitol, carnosine, butyl hydroxytoluene, butyl hydroxyanisole,
10 nordihydroguaiac resin acid, nordihydroguaiaretic acid, trihydroxy-butyrophenone, uric acid and derivatives thereof, mannose and derivatives thereof, Superoxid-Dismutase, zinc and derivatives thereof (for example ZnO, ZnSO₄), selenium and derivatives thereof (for example selenium methionine), stilbenes and derivatives thereof (for example stilbene oxide,
15 trans-stilbene oxide) and derivatives of these active substances suitable for the purposes of the invention (salts, esters, ethers, sugars, nucleotides, nucleosides, peptides and lipids).

In addition, **hydrotropes** such as, for example, ethanol, isopropyl alcohol or polyols may be used to improve flow behavior. Suitable polyols
20 preferably contain 2 to 15 carbon atoms and at least two hydroxyl groups. The polyols may contain other functional groups, especially amino groups, or may be modified with nitrogen. Typical examples are

- glycerol;
- 25 ➤ alkylene glycols such as, for example, ethylene glycol, diethylene glycol, propylene glycol, butylene glycol, hexylene glycol and polyethylene glycols having an average molecular weight of 100 to 1,000 dalton;
- technical oligoglycerol mixtures with a degree of self-condensation of
30 1.5 to 10 such as, for example, technical diglycerol mixtures with a

- diglycerol content of 40 to 50% by weight;
- methylol compounds such as, in particular, trimethylol ethane, trimethylol propane, trimethylol butane, pentaerythritol and dipentaerythritol;
 - 5 ➤ lower alkyl glucosides, particularly those containing 1 to 8 carbon atoms in the alkyl group, for example methyl and butyl glucoside;
 - sugar alcohols containing 5 to 12 carbon atoms such as, for example, sorbitol or mannitol;
 - sugars containing 5 to 12 carbon atoms such as, for example, glucose
 - 10 or sucrose;
 - aminosugars such as, for example, glucamine;
 - dialcoholamines, such as diethanolamine or 2-aminopropane-1,3-diol.

Suitable **preservatives** are, for example, phenoxyethanol, formaldehyde solution, parabens, pentanediol or sorbic acid and the other

15 classes of compounds listed in **Appendix 6, Parts A and B** of the **Kosmetikverordnung** ("Cosmetics Directive"). Suitable **insect repellents** are N,N-diethyl-m-toluamide, pentane-1,2-diol or Ethyl Butylacetylaminopropionate. A suitable **self-tanning agent** is dihydroxyacetone.

20 Suitable **tyrosine inhibitors** which prevent the formation of melanin and are used in depigmenting agents are, for example, arbutin, koji acid, coumaric acid and ascorbic acid (vitamin C).

Suitable **perfume oils** are mixtures of natural and synthetic fragrances. Natural fragrances include the extracts of blossoms (lily,

25 lavender, rose, jasmine, neroli, ylang-ylang), stems and leaves (geranium, patchouli, petitgrain), fruits (anise, coriander, caraway, juniper), fruit peel (bergamot, lemon, orange), roots (nutmeg, angelica, celery, cardamon, costus, iris, calmus), woods (pinewood, sandalwood, guaiac wood, cedarwood, rosewood), herbs and grasses (tarragon, lemon grass, sage,

30 thyme), needles and branches (spruce, fir, pine, dwarf pine), resins and

balsams (galbanum, elemi, benzoin, myrrh, olibanum, opoponax). Animal raw materials, for example civet and beaver, may also be used. Typical synthetic perfume compounds are products of the ester, ether, aldehyde, ketone, alcohol and hydrocarbon type. Examples of perfume compounds

5 of the ester type are benzyl acetate, phenoxyethyl isobutyrate, p-tert.butyl cyclohexylacetate, linalyl acetate, dimethyl benzyl carbinyl acetate, phenyl ethyl acetate, linalyl benzoate, benzyl formate, ethylmethyl phenyl glycinate, allyl cyclohexyl propionate, styrallyl propionate and benzyl salicylate. Ethers include, for example, benzyl ethyl ether while aldehydes

10 include, for example, the linear alkanals containing 8 to 18 carbon atoms, citral, citronellal, citronellyloxyacetaldehyde, cyclamen aldehyde, hydroxycitronellal, lilial and bourgeonal. Examples of suitable ketones are the ionones, α -isomethylionone and methyl cedryl ketone. Suitable alcohols are anethol, citronellol, eugenol, isoeugenol, geraniol, linalool,

15 phenylethyl alcohol and terpeneol. The hydrocarbons mainly include the terpenes and balsams. However, it is preferred to use mixtures of different perfume compounds which, together, produce an agreeable fragrance. Other suitable perfume oils are essential oils of relatively low volatility which are mostly used as aroma components. Examples are sage oil,

20 camomile oil, clove oil, melissa oil, mint oil, cinnamon leaf oil, lime-blossom oil, juniper berry oil, vetiver oil, olibanum oil, galbanum oil, labolanum oil and lavendin oil. The following are preferably used either individually or in the form of mixtures: bergamot oil, dihydromyrcenol, lilial, lyral, citronellol, phenylethyl alcohol, α -hexylcinnamaldehyde, geraniol, benzyl acetone,

25 cyclamen aldehyde, linalool, Boisambrene Forte, Ambroxan, indole, hedione, sandelice, citrus oil, mandarin oil, orange oil, allylamyl glycolate, cyclovertal, lavendin oil, clary oil, β -damascone, geranium oil bourbon, cyclohexyl salicylate, Vertofix Coeur, Iso-E-Super, Fixolide NP, evernyl, iraldein gamma, phenylacetic acid, geranyl acetate, benzyl acetate, rose

30 oxide, romillat, irotyl and floramat.

Suitable **dyes** are any of the substances suitable and approved for cosmetic purposes as listed, for example, in the publication "**Kosmetische Färbemittel**" of the **Farbstoffkommission der Deutschen Forschungsgemeinschaft, Verlag Chemie, Weinheim, 1984, pages 81 to 106.**

- 5 These dyes are normally used in concentrations of 0.001 to 0.1% by weight, based on the mixture as a whole.

The total percentage content of auxiliaries and additives may be from 1 to 50% by weight and is preferably from 5 to 40% by weight, based on the particular composition. The preparations may be produced by
10 standard hot or cold processes and are preferably produced by the phase inversion temperature method.

Examples

Foaming behavior was determined to DIN 53 902 using 1% by
15 weight solutions and a foaming machine (20°C, 16°d, 1% by weight sebum challenge). Skin irritation potential was determined by OECD Method No. 404 and EEC Directive 84/449 EEC, Pt. B. 4 using 5% by weight solutions. The total irritation scores shown were calculated from the irritation scores obtained after 24, 48 and 72 hours. The total irritation score determined in
20 comparison test C1 for a 100% C₁₂₋₁₄ alkyl oligoglucoside was put at 100% and the total irritation scores obtained in the other tests were related to that score. The results are set out in Table 1. Table 2 contains numerous Formulation Examples.

Table 1

Composition, foaming capacity and dermatological compatibility of surfactant mixtures

Composition/performance	1	2	3	4	C1	C2	C3	C4
C _{12/14} cocoalkyl oligoglucoside	50	-	75	90	100	-	-	-
C _{8/18} cocoalkyl oligoglucoside	-	60	-	-	-	100	-	-
C _{12/14} cocoalkyl oligoglucoside tartrate ¹⁾	-	-	-	-	-	-	100	50
Adipic acid monolaurylester, Na salt	50	-	-	10	-	-	-	50
Azelaic acid monolaurylester, Na salt	-	40	-	-	-	-	-	-
Succinic acid monococylester, Na salt	-	-	25	-	-	-	-	-
Foaming capacity [ml]								
- basic foam	250	270	220	150	120	150	170	70
- foam height after 20 mins.	180	190	150	100	20	30	40	0
Total irritation score [%]	43	49	56	71	100	98	109	58

¹⁾ Eucarol® AGE, Lamberti/IT.

Table 2.**Cosmetic preparations (water, preservative to 100% by weight)**

Composition (INCI)	1	2	3	4	5	6	7	8	9	10
Texapon® NSO Sodium Laureth Sulfate	-	-	-	-	-	-	38.0	38.0	25.0	-
Texapon® SB 3 Disodium Laureth Sulfosuccinate	-	-	-	-	-	-	-	-	10.0	-
Plantacare® 818 Coco Glucosides	-	-	-	1.0	-	-	7.0	7.0	6.0	-
Plantacare® PS 10 Sodium Laureth Sulfate (and) Coco Glucosides	1.0	1.0	1.0	-	1.0	1.0	-	-	-	16.0
Dehyton® PK 45 Cocamidopropyl Betaine	-	-	-	-	-	-	-	-	10.0	-
Dehyquart® A Cetrimonium Chloride	2.0	2.0	2.0	2.0	4.0	4.0	-	-	-	-
Dehyquart® L® 80 Dicocoylmethylethoxymonium Methosulfate (and) Propyleneglycol	1.2	1.2	1.2	1.2	0.6	0.6	-	-	-	-
Eumulgin® B2 Ceteareth-20	0.8	0.8	-	0.8	-	1.0	-	-	-	-
Eumulgin® VL 75 Lauryl Glucoside (and) Polyglyceryl-2 Polyhydroxystearate (and) Glycerin	-	-	0.8	-	0.8	-	-	-	-	-
Lanette® O Cetearyl Alcohol	2.5	2.5	2.5	2.5	3.0	2.5	-	-	-	-
Cutina® GMS Glyceryl Stearate	0.5	0.5	0.5	0.5	0.5	1.0	-	-	-	-
Cetiol® HE PEG-7 Glyceryl Cocoate	1.0	-	-	-	-	-	-	-	1.0	-
Cetiol® PGL Hexyldecanol (and) Hexyldecyl laurate	-	1.0	-	-	1.0	-	-	-	-	-
Cetiol® V Decyl Oleate	-	-	-	1.0	-	-	-	-	-	-
Eutanol® G Octyldodecanol	-	-	1.0	-	-	1.0	-	-	-	-
Nutrilan® Keratin W Hydrolyzed Keratin	-	-	-	2.0	-	-	-	-	-	-
Lamesoft® LMG Glyceryl Laurate (and) Potassium Cocoyl Hydrolyzed Collagen	-	-	-	-	-	-	3.0	2.0	4.0	-
Euperlan® PK 3000 AM Glycol Distearate (and) Laureth-4 (and) Cocamidopropyl Betaine	-	-	-	-	-	-	-	3.0	5.0	5.0
Generol® 122 N Soja Sterol	-	-	-	-	1.0	1.0	-	-	-	-
Hydagen® CMF Chitosan	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Sodium Lauryl Adipate	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Copherol® 12250 Soja Sterol	-	-	0.1	0.1	-	-	-	-	-	-
Arlypon® F Laureth-2	-	-	-	-	-	-	3.0	3.0	1.0	-
Sodium Chloride	-	-	-	-	-	-	-	1.5	-	1.5

(1-4) hair rinse, (5-6) hair conditioner, (7-8) shower bath, (9) shower gel, (10) wash lotion

Table 2.**Cosmetic preparations (water, preservative to 100% by weight) - continuation 1**

Composition (INCI)	11	12	13	14	15	16	17	18	19	20
Texapon® NSO Sodium Laureth Sulfate	20.0	20.0	12.4	-	25.0	11.0	-	-	-	-
Texapon® K 14 S Sodium Myreth Sulfate	-	-	-	-	-	-	-	-	11.0	23.0
Texapon® SB 3 Disodium Laureth Sulfosuccinate	-	-	-	-	-	7.0	-	-	-	-
Plantacare® 818 Coco Glucosides	5.0	5.0	4.0	-	-	-	-	-	6.0	4.0
Plantacare® 2000 Decyl Glucoside	-	-	-	1.0	5.0	4.0	-	-	-	-
Plantacare® PS 10 Sodium Laureth Sulfate (and) Coco Glucosides	-	-	-	40.0	-	-	16.0	17.0	-	-
Dehyton® PK 45 Cocamidopropyl Betaine	20.0	20.0	-	-	8.0	-	-	-	-	7.0
Eumulgin® B1 Ceteareth-12	-	-	-	-	1.0	-	-	-	-	-
Eumulgin® B2 Ceteareth-20	-	-	-	1.0	-	-	-	-	-	-
Lameform® TGI Polyglyceryl-3 Isostearate	-	-	-	4.0	-	-	-	-	-	-
Dehymuls® PGPH Polyglyceryl-2 Dipolyhydroxystearate	-	-	1.0	-	-	-	-	-	-	-
Monomuls® 90-L 12 Glyceryl Laurate	-	-	-	-	-	-	-	-	1.0	1.0
Cetiol® HE PEG-7 Glyceryl Cocoate	-	0.2	-	-	-	-	-	-	-	-
Eutanol® G Octyldodecanol	-	-	-	3.0	-	-	-	-	-	-
Nutrilan® Keratin W Hydrolyzed Keratin	-	-	-	-	-	-	-	-	2.0	2.0
Nutrilan® I Hydrolyzed Collagen	1.0	-	-	-	-	2.0	-	2.0	-	-
Lamesoft® LMG Glyceryl Laurate (and) Potassium Cocoyl Hydrolyzed Collagen	-	-	-	-	-	-	-	-	1.0	-
Lamesoft® 156 Hydrogenated Tallow Glyceride (and) Potassium Cocoyl Hydrolyzed Collagen	-	-	-	-	-	-	-	-	-	5.0
Glueadin® WK Sodium Cocoyl Hydrolyzed Wheat Protein	1.0	1.5	4.0	1.0	3.0	1.0	2.0	2.0	2.0	-
Euperlan® PK 3000 AM Glycol Distearate (and) Laureth-4 (and) Cocamidopropyl Betaine	5.0	3.0	4.0	-	-	-	-	3.0	3.0	-
Panthenol	-	-	1.0	-	-	-	-	-	-	-
Arlypon® F Laureth-2	2.6	1.6	-	1.0	1.5	-	-	-	-	-
Sodium Lauryl Adipate	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Hydagen® CMF Chitosan	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Sodium Chloride	-	-	-	-	-	1.6	2.0	2.2	-	3.0
Glycerin (86% by weight)	-	5.0	-	-	-	-	-	1.0	3.0	-

(11-14) "2-in-1" shower bath, (15-20) shampoo

Table 2.**Cosmetic preparations (water, preservative to 100% by weight) - continuation 2**

Composition (INCI)	21	22	23	24	25	26	27	28	29	30
Texapon® NSO Sodium Laureth Sulfate	-	30.0	30.0	-	25.0	-	-	-	-	-
Plantacare® 818 Coco Glucosides	-	10.0	-	-	20.0	1.0	1.0	1.0	1.0	1.0
Plantacare® PS 10 Sodium Laureth Sulfate (and) Coco Glucosides	22.0	-	5.0	22.0	-	-	-	-	-	-
Dehyton® PK 45 Cocamidopropyl Betaine	15.0	10.0	15.0	15.0	20.0	-	-	-	-	-
Emulgade® SE Glyceryl Stearate (and) Cetearth 12/20 (and) Cetearyl Alcohol (and) Cetyl Palmitate	-	-	-	-	-	5.0	5.0	4.0	-	-
Eumulgin® B1 Cetearth-12	-	-	-	-	-	-	-	1.0	-	-
Lameform® TGI Polyglyceryl-3 Isostearate	-	-	-	-	-	-	-	-	4.0	-
Dehymuls® PGPH Polyglyceryl-2 Dipolyhydroxystearate	-	-	-	-	-	-	-	-	-	4.0
Monomuls® 90-O 18 Glyceryl Oleate	-	-	-	-	-	-	-	-	2.0	-
Cetiol® HE PEG-7 Glyceryl Cocoate	2.0	-	-	2.0	5.0	-	-	-	-	2.0
Cetiol® OE Dicaprylyl Ether	-	-	-	-	-	-	-	-	5.0	6.0
Cetiol® PGL Hexyldecanol (and) Hexyldecyl Laurate	-	-	-	-	-	-	-	3.0	10.0	9.0
Cetiol® SN Cetearyl Isononanoate	-	-	-	-	-	3.0	3.0	-	-	-
Cetiol® V Decyl Oleate	-	-	-	-	-	3.0	3.0	-	-	-
Myritol® 318 Coco Caprylate Caprate	-	-	-	-	-	-	-	3.0	5.0	5.0
Bees Wax	-	-	-	-	-	-	-	-	7.0	5.0
Nutrilan® Elastin E20 Hydrolyzed Elastin	-	-	-	-	-	2.0	-	-	-	-
Nutrilan® I-50 Hydrolyzed Collagen	-	-	-	-	2.0	-	2.0	-	-	-
Gluadin® AGP Hydrolyzed Wheat Gluten	0.5	0.5	0.5	-	-	-	-	0.5	-	-
Gluadin® WK Sodium Cocoyl Hydrolyzed Wheat Protein	2.0	2.0	2.0	2.0	5.0	-	-	-	0.5	0.5
Euperlan® PK 3000 AM Glycol Distearate (and) Laureth-4 (and) Cocamidopropyl Betaine	5.0	-	-	5.0	-	-	-	-	-	-
Arlypon® F Laureth-2	-	-	-	-	-	-	-	-	-	-
Sodium Cetyl Adipate	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Hydagen® CMF Chitosan	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Magnesium Sulfate Hepta Hydrate	-	-	-	-	-	-	-	-	1.0	1.0
Glycerin (86% by weight)	-	-	-	-	-	3.0	3.0	5.0	5.0	3.0

(21-25) foam bath, (26) soft cream, (27,28) moisturizing emulsion, (29,30) night cream)

Table 2.**Cosmetic preparations (water, preservative to 100% by weight) - continuation 3**

Composition (INCI)	31	32	33	34	35	36	37	38	39	40
Dehymuls® PGPH Polyglyceryl-2 Dipolyhydroxystearate	4.0	3.0	-	5.0	-	-	-	-	-	-
Lameform® TGI Polyglyceryl-3 Disostearate	2.0	1.0	-	-	-	-	-	-	-	-
Emulgade® PL 68/50 Cetearyl Glucoside (and) Cetearyl Alcohol	1.0	1.0	1.0	1.0	4.0	1.0	1.0	1.0	3.0	1.0
Eumulgin® B2 Ceteareth-20	-	-	-	-	-	-	-	2.0	-	-
Tegocare® PS Polyglyceryl-3 Methylglucose Distearate	-	-	3.0	-	-	-	4.0	-	-	-
Eumulgin VL 75 Polyglyceryl-2 Dipolyhydroxystearate (and) Lauryl Glucoside (and) Glycerin	-	-	-	-	-	3.5	-	-	2.5	-
Bees Wax	3.0	2.0	5.0	2.0	-	-	-	-	-	-
Cutina® GMS Glyceryl Stearate	-	-	-	-	-	2.0	4.0	-	-	4.0
Lanette® O Cetearyl Alcohol	-	-	2.0	-	2.0	4.0	2.0	4.0	4.0	1.0
Antaron® V 216 PVP / Hexadecene Copolymer	-	-	-	-	-	3.0	-	-	-	2.0
Myritol® 818 Cocoglycerides	5.0	-	10.0	-	8.0	6.0	6.0	-	5.0	5.0
Finsolv® TN C12/15 Alkyl Benzoate	-	6.0	-	2.0	-	-	3.0	-	-	2.0
Cetiol® J 600 Oleyl Erucate	7.0	4.0	3.0	5.0	4.0	3.0	3.0	-	5.0	4.0
Cetiol® OE Dicapryl Ether	3.0	-	6.0	8.0	6.0	5.0	4.0	3.0	4.0	6.0
Mineral Oil	-	4.0	-	4.0	-	2.0	-	1.0	-	-
Cetiol® PGL Hexadecanol (and) Hexyldecyl Laurate	-	7.0	3.0	7.0	4.0	-	-	-	1.0	-
Panthenol / Bisabolol	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2
Sodium Cetyl Adipate	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Hydagen® CMF Chitosan	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Copherol® F 1300 Tocopherol / Tocopheryl Acetate	0.5	1.0	1.0	2.0	1.0	1.0	1.0	2.0	0.5	2.0
Neo Heliopan® Hydro Sodium Phenylbenzimidazole Sulfonate	3.0	-	-	3.0	-	-	2.0	-	2.0	-
Neo Heliopan® 303 Octocrylene	-	5.0	-	-	-	4.0	5.0	-	-	10.0
Neo Heliopan® BB Benzophenone-3	1.5	-	-	2.0	1.5	-	-	-	2.0	-
Neo Heliopan® E 1000 Isoamyl p-Methoxycinnamate	5.0	-	4.0	-	2.0	2.0	4.0	10.0	-	-
Neo Heliopan® AV Octyl Methoxycinnamate	4.0	-	4.0	3.0	2.0	3.0	4.0	-	10.0	2.0
Uvinol® T 150 Octyl Triazone	2.0	4.0	3.0	1.0	1.0	1.0	4.0	3.0	3.0	3.0
Zinc Oxide	-	6.0	6.0	-	4.0	-	-	-	-	5.0
Titanium Dioxide	-	-	-	-	-	-	-	5.0	-	-
Glycerin (86% by weight)	5.0	5.0	5.0	5.0	5.0	5.0	5.0	5.0	5.0	5.0

(31) w/o sun cream, (32-34) w/o sun lotion, (35,38,40) o/w sun lotion, (36,37,39) o/w sun

cream